## 111A 3:1 1//01

## **Thin Wall Heat Shrink Tubing**

(Adhesive Lined)



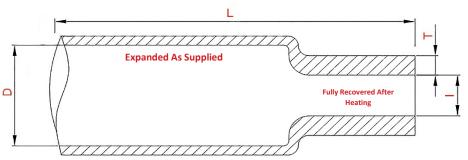
## **RITTA 3:1**

RITTA 3:1 is a flexible heat shrink tubing with internal coating of a hot melt adhesive, to provide moisture proof sealing on cable jackets and other components.

## Features:

- Adhesive Lined
- 3:1 shrink ratio
- Flame Retardant (Outer Jacket)
- Excellent resistance to chemicals and solvents
- Excellent electrical properties
- Continuous operating temperature:  $-50^{\circ}$ c to  $110^{\circ}$ c
- Hot melt adhesive
- RoHS Compliant





\*Drawing depicts typical dimensions (Dimensions are all in mm)

D – Internal Diameter | I – Maximum Internal Diameter | L – Length as per requirement | T – Wall Thickness | E – As Supplied | S – After Free Recovery

PRODUCT DIMENSIONS – RITTA Series				
	D (mm)		T (mm)	
CODE	E	S	S	
	Min	Max	Nom.	
RITTA 3/1	3	1	0.50	
RITTA 4.8/1.6	4.8	1.6	0.50	
RITTA 6/2	6	2	0.50	
RITTA 9/3	9	3	0.60	
RITTA 12/4	12	4	0.80	
RITTA 19/6	19	6	0.80	
RITTA 25/8	25	8	1.00	
RITTA 30/10	30	10	1.00	
RITTA 39/13	39	13	1.00	

Standard Colour: Black

Other Colours Available on Request

Standard Length = 1.2m Sticks

MATERIAL SPECIFICAT			
CHARACTERISTIC	VALUE	TEST METHOD	
Physical Properties			
Water Absorption	0.5% (max)	ASTM D – 570/ISO 62	
Tensile Strength	15 N/sqmm (min)	ASTM D – 412 / ISO 37	
Ultimate Elongation	300% (min)	ASTM D – 412 / ISO 37	
Longitudinal Change	±5%	QA/TP/51	
Torching	No Split	QA/TP/07	
Flammability	Flame Retardant	VW – 1 / UL 224	
Thermal Ageing Tests (120 for 50	00 hours)		
Ultimate Elongation	200% (min)	ASTM D – 412 / ISO 37	
Tensile Strength	10 N/sqmm (min)	ASTM D – 412 / ISO 37	
Brittleness Temperature	-40°c (min)	ASTM D - 2671	
Heat Shock (30 min, 200°c)	No Dripping or Cracking	ASTM D -2671	
Electrical Properties			
Dielectric Strength	20kV/mm (min)	ASTM D – 149 /IEC 243	
Volume Resistivity	1x10 <sup>14</sup> Ohm-cm	ASTM D – 257 / IEC 93	
Chemical Properties			
Fungus Resistance	1 (max)	ASTM G - 21	
Chemical resistance immersion			
in following liquids NaOH	Good		
(40%), H <sub>2</sub> SO <sub>4</sub> (3%), Toluene	(no change in	ISO 175	
acetone for 24 hrs at room	Appearance)		
temperature		1	

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